



MINIMILL

Nut- und Formzirkularfräsen

groove milling by circular interpolation

Typ Z622 / Z622X

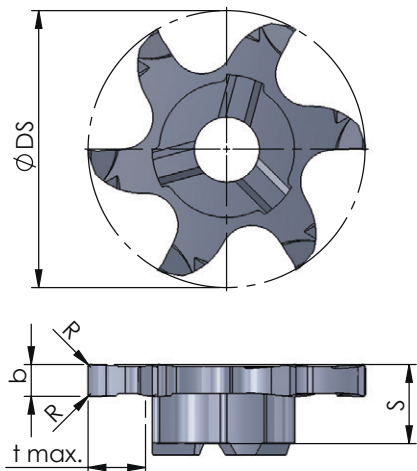
Nutfräsen allgemein

for groove milling general use

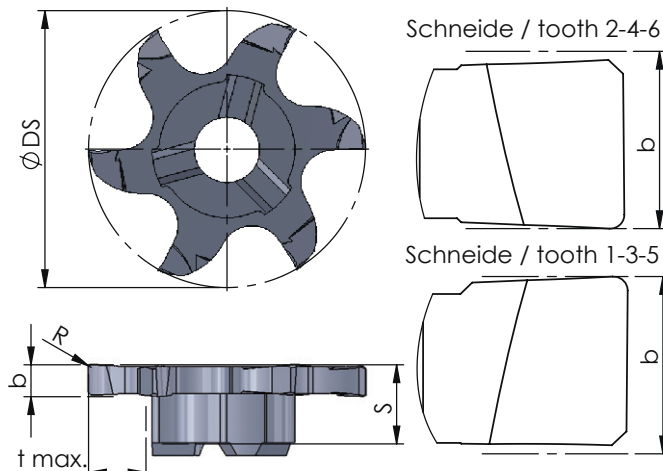
Bohrungs-Ø ab 22 mm

bore Ø from 22 mm

Z622 geradverzahnt / spur-toothed



Z622X kreuzverzahnt / cross-toothed



Abmessungen in mm

dimensions in mm

neu

neu

neu

Bestellnummer part number	D min.	S	R	Ø DS	b +0.02	t max.	Zähnezahl number of teeth	K10F	AL41F	P18C	für Fräseschaft for toolholder type
Z622.0100.01	22	6.2	0.1	21.7	1.0	4.5	6	●			ZH22
Z622.0150.01	22	6.2	0.1	21.7	1.5	4.5	6	●			
Z622.0200.02	22	6.2	0.2	21.7	2.0	4.5	6	●			
Z622.0250.02	22	6.2	0.2	21.7	2.5	4.5	6	●			
Z622X.0250.02	22	6.2	0.2	21.7	2.5	4.5	6	●			
Z622.0300.02	22	6.2	0.2	21.7	3.0	4.5	6	●			
Z622X.0300.02	22	6.2	0.2	21.7	3.0	4.5	6	●			
Z622.0400.02	22	6.2	0.2	21.7	4.0	4.5	6	●			
Z622X.0400.02	22	6.2	0.2	21.7	4.0	4.5	6	●			

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Bestellbeispiel:
für Sorte AL41F:
Z622.0150.01/AL41F

order-example:
grade AL41F:
Z622.0150.01/AL41F