



# ULTRAMINI

## Bohrungsbearbeitung

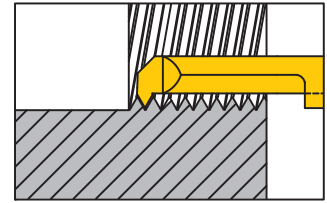
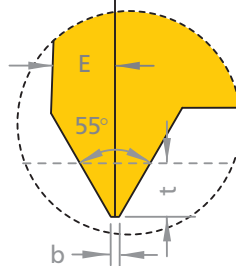
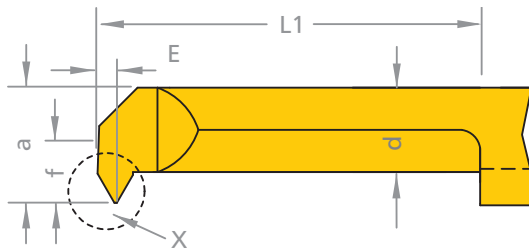
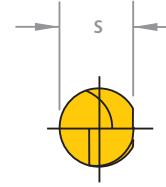
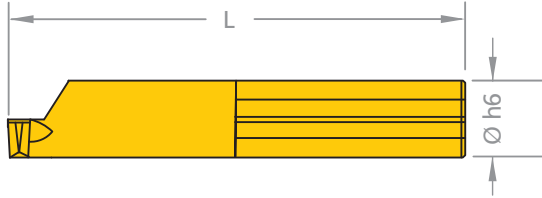
grooving, boring and profiling

Typ  
metr. ISO-Whitworth-Gewinde  
Teilprofil Innen 55°

ab Ø 4.8 mm

type  
metric ISO-whitworth thread  
partial profile internal 55°

bore Ø from 4.8 mm



Ansicht X vergrößert  
Abbildung: rechtsschneidend

view X enlarged  
righthand version shown

Ausführung rechts (R) oder links (L) angeben  
Abmessungen in mm

state right (R) or left (L) version  
dimensions in mm



D min.	Bestellnummer part number	TPI*	t	s	b	E	f	a	d	L1	L	Ø h6	passende Klemmhalter Typen (S. 12-14) suitable toolholder types (p. 12-14)
4.8	R/L 005.5548-15	48-24	0.40	4.4	0.06	0.45	1.9	4.4	3.3	15	30	5.0	645
6.0	R/L 006.5548-15	48-24	0.40	5.3	0.06	0.45	2.3	5.3	3.4	15	30	6.0	676
6.0	R/L 006.5524-15	24-16	0.81	5.3	0.12	0.75	2.3	5.3	3.4	15	30	6.0	
7.0	R/L 007.5524-15	24-16	0.81	6.3	0.12	0.75	2.8	6.3	3.8	15	30	7.0	687

\*: TPI = Gang/Zoll

\*: TPI = threads per inch

HM Sorten siehe S. 64  
«Sortenübersicht» und Preisliste

carbide grades p. 64 see «grades  
summary» and according price list

Bestellbeispiel: für rechte Ausführung  
und Sorte CN45F: R005.5548-15/CN45F

order-example: righthand version  
and grade CN45F: R005.5548-15/CN45F