

Typ Vollradius Stechdrehen Kopieren

type fullradius grooving and copying

Bohrungs-Ø ab 4.0 mm
Vollradius 0.5-1.0 mm

bore Ø from 4.0 mm
full radius 0.5-1.0 mm

ULTRAMINI

Bohrungsbearbeitung

grooving, boring and profiling

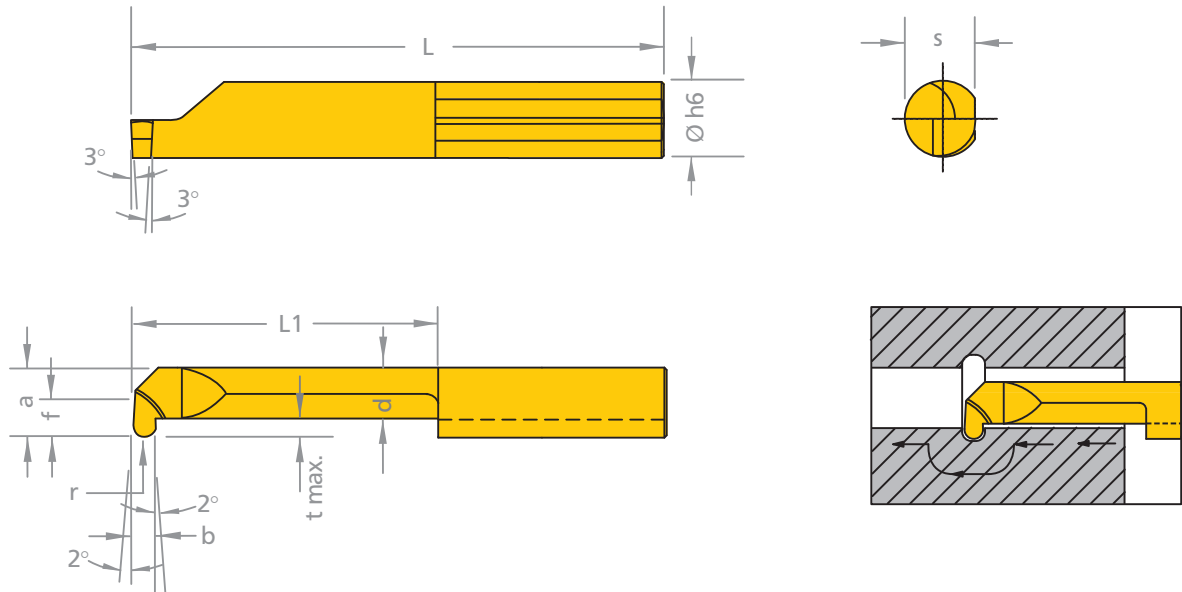


Abbildung: rechtsschneidend

righthand version shown

Ausführung rechts (R) oder links (L) angeben
Abmessungen in mm

state right (R) or left (L) version
dimensions in mm



Bestellnummer
part number

s b r f d a L L1 t D Ø h6
+0.05 max. min.

passende
Klemmhalter
Typen (S. 12-14)
suitable toolholder
types (p. 12-14)

R/L 004-0.50-16	3.5	1.0	0.5	1.5	2.4	3.5	30	16	0.8	4.0	4.0	645
R/L 005-0.50-20	4.4	1.0	0.5	1.9	3.3	4.4	35	20	1.0	5.0	5.0	
R/L 005-0.75-20	4.4	1.5	0.75	1.9	3.3	4.4	35	20	1.0	5.0	5.0	
R/L 005-1.00-20	4.4	2.0	1.0	1.9	3.3	4.4	35	20	1.0	5.0	5.0	676
R/L 006-0.50-25	5.3	1.0	0.5	2.3	3.4	5.3	40	25	1.8	6.0	6.0	
R/L 006-0.75-25	5.3	1.5	0.75	2.3	3.4	5.3	40	25	1.8	6.0	6.0	
R/L 006-1.00-25	5.3	2.0	1.0	2.3	3.4	5.3	40	25	1.8	6.0	6.0	687
R/L 007-0.50-30	6.3	1.0	0.5	2.8	3.7	6.3	45	30	2.5	6.8	7.0	
R/L 007-0.75-30	6.3	1.5	0.75	2.8	3.7	6.3	45	30	2.5	6.8	7.0	
R/L 007-1.00-30	6.3	2.0	1.0	2.8	3.7	6.3	45	30	2.5	6.8	7.0	

HM Sorten siehe S. 64
«Sortenübersicht» und Preisliste

carbide grades p. 64 see «grades
summary» and according price list

Bestellbeispiel: für rechte Ausführung
und Sorte CN45F: R004-0.50-16/CN45F

order-example: righthand version
and grade CN45F: R004-0.50-16/CN45F