



## ULTRAMINI

Bohrungsbearbeitung  
ab  $\varnothing$  0.2 mm

grooving, boring and profiling  
starting at  $\varnothing$  0.2 mm

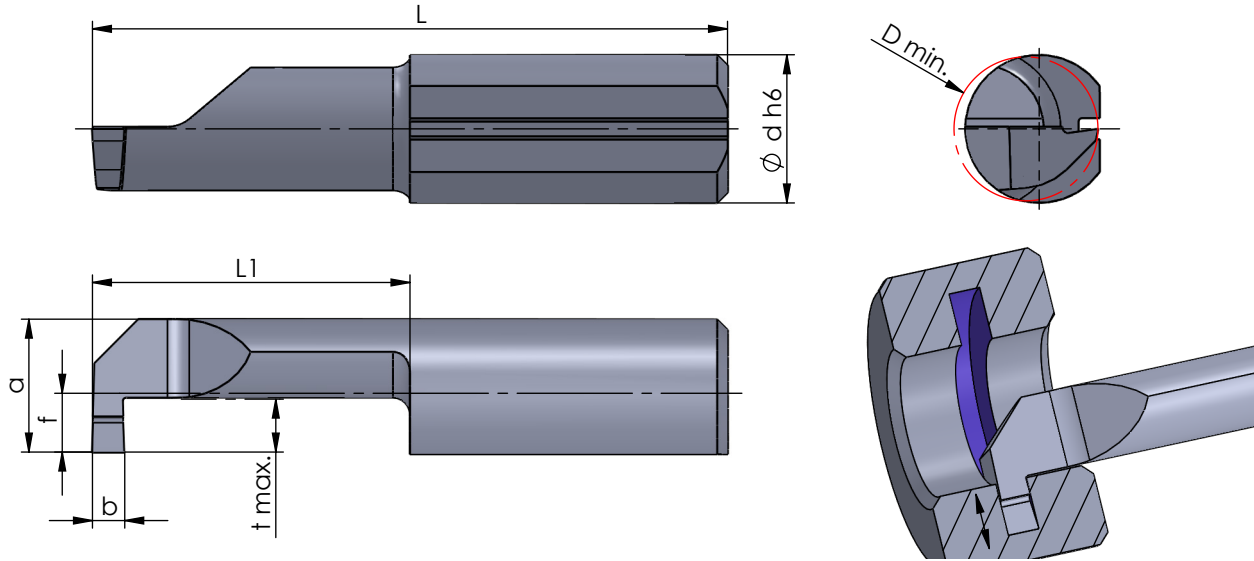
## Typ 007

Stechdrehen

grooving

D min. 6.8 mm  
Nuttiefe t max. 2.5 mm

D min. 6.8 mm  
depth of groove up to 2.5 mm



Rechts (R): wie gezeichnet  
Links (L): spiegelbildlich

Ausführung rechts (R) oder  
links (L) angeben

Abmessungen in mm

righthand (R): as shown  
lefthand version (L): mirror image

state right (R) or left (L) version

dimensions in mm

neu

Bestellnummer part number	b +0.05	b (inch)	f	a	L	L1	t max.	D min.	Ø d h6					Klemmhalter Typ toolholder type
										K10F	CN45F	AL41F	PD2F	
R/L 007.0079-10	0.79	0.031"	2.8	6.3	25	10	2.5	6.8	7.0	●		●		676 / 687 670 / xxx.7
R/L 007.0079-25	0.79	0.031"	2.8	6.3	40	25	2.5	6.8	7.0	●		●		
R/L 007.0100-10	1.0		2.8	6.3	25	10	2.5	6.8	7.0	●	●			
R/L 007.0100-15	1.0		2.8	6.3	30	15	2.5	6.8	7.0	●	●			
R/L 007.0100-22	1.0		2.8	6.3	37	22	2.5	6.8	7.0	●	●			
R/L 007.0100-25	1.0		2.8	6.3	40	25	2.5	6.8	7.0	●	●			
R/L 007.0100-30	1.0		2.8	6.3	45	30	2.5	6.8	7.0	●	●			
R/L 007.0100-35	1.0		2.8	6.3	50	35	2.5	7.0	7.0		●			
R/L 007.0100-40	1.0		2.8	6.3	55	40	2.5	7.0	7.0		●			
R/L 007.0100-45	1.0		2.8	6.3	60	45	2.5	7.0	7.0		●			
R/L 007.0100-50	1.0		2.8	6.3	65	50	2.5	7.0	7.0		●			

Weitere HM Sorten können Sie in der Sorten-  
übersicht im Kapitel "Technische Hinweise" und  
der Preisliste finden.

Bestellbeispiel:  
für rechte Ausführung und Sorte  
R007.0100-10/CN45F

More carbide grades you can find in the grades  
summary in the chapter "technical instructions"  
and in the price list.

order-example:  
righthand version and grade  
R007.0100-10/CN45F

## Typ / type 007

Stechdrehen

grooving

ab Bohrung Ø 6.8 mm  
Nuttiefe bis 2.5 mm  
Auskragung (L1) bis 7x D

bore Ø from 6.8 mm  
depth of groove up to 2.5 mm  
overhang length (L1) up to 7x D

## ULTRAMINI

Bohrungsbearbeitung  
ab Ø 0.2 mm

grooving, boring and profiling  
starting at Ø 0.2 mm



Bestellnummer part number	b +0.05	f	d	a	L	L1	t max.	D min.	Ø h6	passende Werkzeughalter	suitable toolholder
R/L 007.0150-10	1.5	2.8	3.7	6.3	25	10	2.5	6.8	7.0	676.xxx / 687	670 / xxx.7
R/L 007.0150-15	1.5	2.8	3.7	6.3	30	15	2.5	6.8	7.0		
R/L 007.0150-22	1.5	2.8	3.7	6.3	37	22	2.5	6.8	7.0		
R/L 007.0150-25	1.5	2.8	3.7	6.3	40	25	2.5	6.8	7.0		
R/L 007.0150-30	1.5	2.8	3.7	6.3	45	30	2.5	6.8	7.0		
R/L 007.0150-35	1.5	2.8	3.7	6.3	50	35	2.5	7.0	7.0		
R/L 007.0150-40	1.5	2.8	3.7	6.3	55	40	2.5	7.0	7.0		
R/L 007.0200-10	2.0	2.8	3.7	6.3	25	10	2.5	6.8	7.0		
R/L 007.0200-15	2.0	2.8	3.7	6.3	30	15	2.5	6.8	7.0		
R/L 007.0200-22	2.0	2.8	3.7	6.3	37	22	2.5	6.8	7.0		
R/L 007.0200-25	2.0	2.8	3.7	6.3	40	25	2.5	6.8	7.0		
R/L 007.0200-30	2.0	2.8	3.7	6.3	45	30	2.5	6.8	7.0		
R/L 007.0200-35	2.0	2.8	3.7	6.3	50	35	2.5	7.0	7.0		