



## SYSTEM DED

Einstecken mit dreischnedigen Wendeplatten

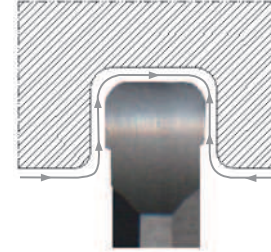
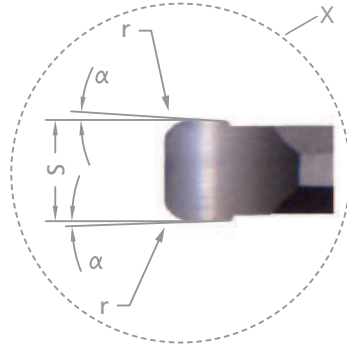
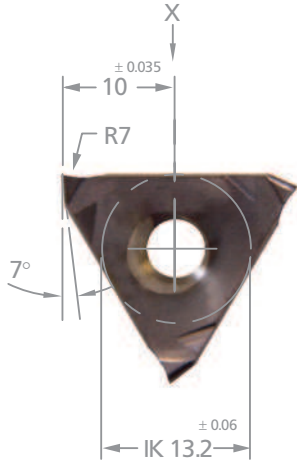
grooving with three-cutting edges indexable inserts

## Wendeschneidplatten System DED

indexable inserts system DED

zum Feindreihen

for finishing



Ansicht X vergrößert

view X enlarged

Abmessungen in mm

dimensions in mm

Für Halter-Typ: 207 Seite 10  
for toolholder type: 0.738 Seite 12

Bestellnummer  
part number

S + 0.03

r

Freiwinkel  
clear angle  
unten α  
lower

Klemhalter  
Endziffern  
toolholder type

Spannbereich  
holding capacity

DED.0150.02-D

1.5

0.2

4° 3°

DED.0200.02-D

2.0

0.2

4° 3°

DED.0200.04-D

2.0

0.4

4° 3°

DED.0300.02-D

3.0

0.2

4° 3°

DED.0300.06-D

3.0

0.6

4° 3°

DED.0300.08-D

3.0

0.8

4° 3°

DED.0400.02-D

4.0

0.2

4° 3°

DED.0400.08-D

4.0

0.8

4° 3°

DED.0400.12-D

4.0

1.2

4° 3°

.1-D

0.5 - 1.9

.2-D

1.9 - 2.9

.3-D

2.9 - 3.9

Wendeschneidplatten sind in rechten und linken Klemmhaltern sowie Bohrstangen verwendbar

inserts can be used in RH and LH toolholders as well as in boring bars

Bestellbeispiel: für Sorte AL41F:  
DED.0150.02-D/AL41F

order-example: grade AL41F:  
DED.0150.02-D/AL41F