

Wende- schneidplatten System DED

*indexable inserts
system DED*

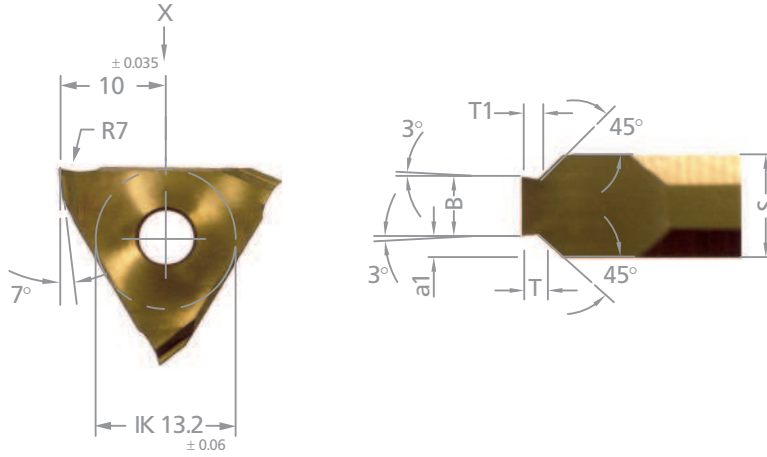
für Sicherungsringe DIN 471/472
mit Nutaußenkantenfasung

*for circlips DIN 471/472
with chamfers*

SYSTEM DED

**Einstecken mit drei-
schneidigen Wendeplatten**

*grooving with three-cutting
edges indexable inserts*



Abmessungen in mm

dimensions in mm

Für Halter-Typ:	207	Seite 10
for toolholder type:	0.780	Seite 11
	0.738	Seite 12
	0.618	Seite 13
	0.660	Seite 14

Dümmel
WERKZEUGFABRIK

Bestellnummer
part number

Nut-Maß **B -0.05** **T1 - 0.05** **T** **S ± 0.02** **a1 ± 0.02**
*groove
dimension*

**Klemhalter
Endziffern**
toolholder type

Spannbereich
holding capacity

DED.1101.25-D	1.1	1.24	0.19	0.2	2.5	0.64
DED.1102.25-D	1.1	1.24	0.24	0.25	2.5	0.64
DED.1103.25-D	1.1	1.24	0.29	0.3	2.5	0.64
DED.1104.25-D	1.1	1.24	0.33	0.35	2.5	0.64
DED.1105.25-D	1.1	1.24	0.36	0.4	2.5	0.64
DED.1306.25-D	1.3	1.44	0.45	0.55	2.5	0.54
DED.1607.33-D	1.6	1.74	0.6	0.7	3.3	0.79
DED.1608.33-D	1.6	1.74	0.75	0.85	3.3	0.79
DED.1609.33-D	1.6	1.74	0.85	1.0	3.3	0.79
DED.1810.33-D	1.85	1.99	0.85	1.0	3.3	0.67
DED.1812.33-D	1.85	1.99	1.1	1.25	3.3	0.67
DED.2115.43-D	2.15	2.29	1.35	1.5	4.3	1.02
DED.2616.43-D	2.65	2.79	1.35	1.5	4.3	0.77
DED.2617.43-D	2.65	2.79	1.6	1.75	4.3	0.77
DED.3118.53-D	3.15	3.29	1.6	1.75	5.3	1.02
DED.4120.53-D	4.15	4.29	1.85	2.0	5.3	0.52
DED.4125.53-D	4.15	4.29	2.35	2.5	5.3	0.52
DED.5130.63-D	5.15	5.29	2.85	3.0	6.3	0.52

.2-D

1.9 - 2.9

.3-D

2.0 - 3.9

.4-D

3.9 - 6.3

**Wendeschneidplatten sind in rechten und linken
Klemmhaltern sowie Bohrstangen verwendbar**

*inserts can be used in RH and LH toolholders
as well as in boring bars*

**Bestellbeispiel: für Sorte AL41F:
DED.1101.25-D/AL41F**

*order-example: grade AL41F:
DED.1101.25-D/AL41F*