

HM-Ausdrehschneiden

ab Bohrung Ø 9.3 – 15.8 mm

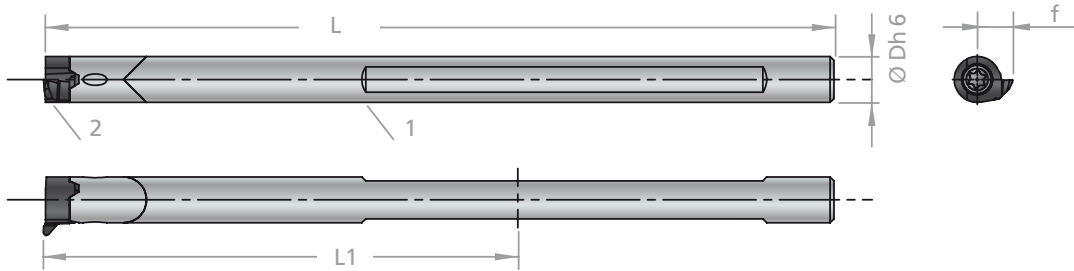
carbide mini boring tool

bore Ø from 9.3 – 15.8 mm

ROTALINE

Ausspindeln
ab Ø 0.4 mm

precision boring
starting at Ø 0.4 mm



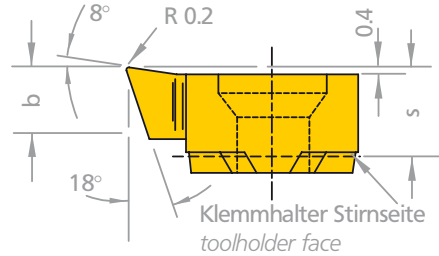
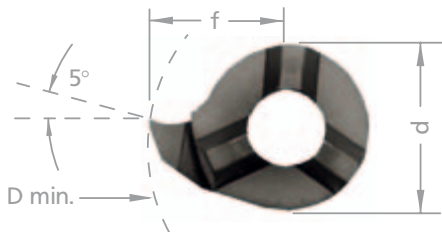
1

Bestellnummer
part number

D min.	D max.	d h6	L	L1 min.	L1 max.
V08.0006.4 HM	9.3 11.7	6	103	58	73
V11.0008.4 HM	11.0 15.8	8	129	84	100

Schneideinsatz
insert

RS08
RS11



Ausführung rechts (R)

state right (R) version

Abmessungen in mm

dimensions in mm

2

Bestellnummer
part number

D min.	D max.	b	f	s	d	Ap max.*
RS08.1846.02	9.3 11.7	3.30	4.65	3.5	6	0.6
RS11.1855.02	11.0 13.4	3.90	5.50	4.2	8	1.0
RS11.1867.02	13.4 15.8	3.90	6.70	4.2	8	1.0

* Ap max. = maximale Schnitttiefe
(werkstoffabhängig)

Achtung: Schneide muss in Richtung
Spannschrauben zeigen!

Ab Ø 12 mm Schneidwerte
um ca. 30% reduzieren!

Bestellbeispiel:
für rechte Ausführung und Sorte AL41F:
RS08.1846.02/AL41F

* Ap. max = maximum depth of cut
(depending on material)

Attention: cutting edge has to face
towards the clamp screw!

Over diameter 12 mm reduce cutting
data about 30%!

order-example:
righthand version and grade AL41F:
RS08.1846.02/AL41F